



## HM-205K HMPSA for Tape

### *Technical Data Sheet*

#### **Product description:**

HM-205K hot melt pressure sensitive , With good tack and high cohesion strength designed for removable label and masking tape. excellent resistance to ageing, high and low temperature resistance and other comprehensive performance is good,

#### **Physical properties:**

Composition:	Synthetic resin
Appearance:	yellow opaque
R&B softening point:	approx. 114 °C
Brookfield viscosity:	165 °C-----about 14500 mps 175 °C-----about 11800 mps 185 °C-----about 9500 mps
Density:	0.98 g /cm <sup>3</sup>
TG point:	approx.-24 °C
Toxicity:	none

#### **Technical data:**

Pressure sensitive properties of a 23g/m<sup>2</sup>-coating on 21g/m<sup>2</sup> polyester film  
(23 ± 2 °C , 50 ± 10%Rh)

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#### **180 °C peel adhesion to steel (FTM 1)**

After 20 min: 9-11N/inch

After 24 H: 9-11N/inch

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#### **Loop tack on steel (FTM 9)**

11-14N/inch

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#### **Rolling ball (PSTC 6)**

Approx 20cm

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#### **Shear adhesion to steel (FTM 8)**

23 °C :>24H with 1 kg/inch<sup>2</sup>

40 °C :4H with 1 kg/inch<sup>2</sup>

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#### **Shear adhesion failure temperature on steel (SAFT)**

0.5 °C/min;0.5kg/inch<sup>2</sup>,approx 68 °C

#### **Application Instructions:**

Its adhesion performance will be affected by substrates, release paper and application environment, so trial run is necessary to determine whether the adhesive is suitable.

There should be no dust or oil on the surface of substrates and release paper, also the substrates and release paper should be treated to constant temperature and humidity before application.

Application methods: roller or spray

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Operating temperature: the 150-170°C, is recommended in the glue viscosity can be adjusted by the temperature of summer appropriate Down 5-10 °C, raised 5-10 °C in winter.

Application-temperature of the labels between 0 °C and 30 °C, Temperature resistance of the applied label from -25 °C to +40 °C

**Packaging and Storage:**

Shelf Life: 24Months in dry and cool environment

Packaging: 20kg/Box,5kg/cake

**Cleaning:**

The residual adhesive can be rubbed off by wooden shovel before it is totally cooled.

Cooled glue can

be cleaned with specialized detergent. Applicators can be cleaned with mineral oil at 120°C, then purged with hot melt adhesive.

**Warnings:**

Don't mix the product with other adhesives.

Keep the adhesive containers covered to avoid dust or contamination.

Stop heating if you don't use it for a long time to avoid the carbonization of the adhesive

Wear safety glasses, safety gloves and safety clothes when using hot melt adhesive to avoid scald.

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