

PARTNER COMPONENT



Technical Data Sheet Brush Station - Round

version BS-R-2019.1 - may 2019

Brush machine for intensive surface cleaning

Maan offers several options for brushing any contamination off the material to be coated. When intensity of the brushing process is important, we recommend the use of a Round Brush. The brushes of this brush system work in the pass direction. The Round Brush brushes the dirt particles upwards where they are extracted..

Different hairs and brushes

The brush station can be equipped with different types of brush, depending on the configuration. The variety in the brushes is determined by the brush hairs that can be flexible or stiff. Different materials are also available for the brush hairs. As an option we can also position two brushes behind one another. The brushes are quick and easy to change.

Single-sided or double-sided

The brush station is equipped as standard with a rotating brush on the upper side. As an option we can also position this brush on the underside. Where both sides of the workpiece are to be coated, the integration of a double-sided brush station is also possible. In this way, both sides of the workpiece can be efficiently brushed at the same time.

Folding tables

As an option we can expand the brush station to include feed-in tables. These foldable feed-in tables are used when the brush station is integrated into a production line. They transport the panel before and after its passage through the brush station. The tables can be easily folded away when the machine is in the line, for easy access to the brush station for maintenance and cleaning.

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Brush Station - Round

SPECIFICATIONS

Technical overview	BS800-R	BS1600-R	BS2000-R	BS2400-R
Treatment width (mm)	800	1600	2000	2400
Working height (mm)	950 - 1500	950 - 1500	950 - 1500	950 - 1500
Material thickness (mm)	2 - 80	2 - 80	2 - 80	2 - 80
Minimum length of workpiece (mm)	350	350	350	350
Brush rotation speed (rpm)	650	650	650	650
Output (kW)	1.5 per brush	1.5 per brush	1.5 per brush	1.5 per brush
Feed speed (m / min)	120	120	120	120
Brush hairs	Mexican fibre	Mexican fibre	Mexican fibre	Mexican fibre
Brush diameter Ø (mm)	240	240	240	240
Width of the segment (mm)	100	100	100	100





Mechanical and electronic control



Powered folding tables as an option



Brush Station - Round operation



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